

## **IMV CORPORATION**

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\*The specifications and design are subject to change without notice.











## World's leading supplier of high reliability vibration test systems

## Wide range of industries benefit through quality and reliability improvements

Since it was founded in 1957, IMV has been proud to be at the forefront of research and development in vibration testing systems, supplying technically-advanced systems, with safety and reliability as first priorities.

The range of IMV vibration-test systems includes single-axis and simultaneous multi-axis systems for up to six degrees of freedom simulation. A range of vibration and diagnostic instruments are also available. Engineering consultancy services to assist customers with vibration measurement, analysis and testing can also be provided.

IMV designs, manufactures, markets and maintains vibration test systems which simulate actual vibration environments, and measuring systems which record and analyse vibration created or experienced by a product. IMV can also provide test laboratory and consultancy services.

We are proud to be contributing to the safety and reliability of a wide range of products by working with the automotive, aerospace, electrical machinery and structural engineering industries to solve problems caused by vibration.

Our policy is to continue to develop our skills and products to ensure we continue to provide the best possible service to our clients.



















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# **Series Arrangements**

Vibration Test Systems Lineup Chart





		Automotive parts	Aerospace	Electronic parts	Information and telecommunication equipment	Precision equipment	Electrical equipment	Transportation environment	Usage environment CC
A-series J-series i-series	High Grade Range P09  Large Displacement Range P13  Standard Range P15	Car audio, Navigation system, Door mirror, Inverter, Motor, Light associated part, Sclenoid, Carmounted meter, Electric power station motor, Combination meter, Electric power station motor, Combination meter, et el pump, Inlet system part, Hybrid associated part, Battery, Electric pump, Mulfler, Catalyst, Fuel battery, ABS coil, Seat belt, Breaking system	Personal monitor TV, Communi- cations equipment, Resin product, Seal material, Dish, Chair, Airch engine component, Space environmental utilization, Airborne equipment	LCD TV, Connector component, Car mounted electric component, General purpose motor, In-rack equipment, PC, Printed circuit board, Impact from transportation	Navigation system, Car mounted telecommunication equipment. Vending machine on the expressway, Industrial motor, Antenna associated component, Large antenna	Industrial robot, Digital camera, Lens, Optical equipment, Surface mounter associated component, Mobile phone, Copy machine, Video camera	Withstanding voltage transformer, Fuel battery, Inverter associated component, Space battery, Large Ilthium battery	Rail vehicle component, Construction equipment, Shipping on a rough road	Combination meter, Instrumental panel associated component, Solar system, Other car-mounted component, PC
C-series	Transportation Test Range P17	Door mirror		Packing malerial, Transportation peckage, Usage environmental transportation, Domestic electric appliances, Projector	Packing material	Packing material, Transportation package, Usage environmental transportation, Game equipment	Inverter equipment	Transportation for medicine	Packing material
K-series	High Excitation Force P19 Water Cooled Range	Brake, Catalyst, Heat insulation, Hydraulic sensor, Starter, alternator, Muffler, Hybrid motor, Battery, Sensor, Dynamo, Power unit	Satellite equipment, Propeller engine	Servomotor, Refrigerator, Heater, Washing machine, Major electronics	Large parabolic antenna, Antenna associated component		Large battery equipment	Rail vehicle component, Railway component	Display
m-series	Low Acoustic Noise and Compact Range P21	Air-conditioner vent, ETC, ITS device, Car-mounted sensor, Car audio, Navigation system		Board, Mobile phone, Mobile products, Electronic component, Compact motor	ETC for motorcycle, Mobile phone	Medical equipment, Usage board, Digital camera, Semiconductor component			Structure(miniature)
VSH/PET	High Frequency and Compact Range P23	O₂ sensor, Exhaust sensor		Filling, Piezo-electric element, Sensor associated component, SW associated component					
DC-series	2-Axis Changeover Systems P35	Radiator, Car air-conditioner module, Compressor							
TC-series	3-Axis Changeover Systems P36	Radiator, Car air-conditioner module	Aviation communication equipment,	Real environmental shipping,	Car navigation, Car audio, Bracket	Video camera, Car audio, Copy	Large battery equipment, Power	Cushioning material, Packing material,	Earthquake simulation system,
DS-series	2-Axis Simultaneous Systems P37	Radiator, Car air-conditioner module, Back mirror	Aircraft component	Car audio, LCD panel, Domestic electric appliances		machine, Multi-function printer	board, Control board	Transportation equipment	Earthquake resistance test system
TS-series	3-Axis Simultaneous Systems P38	Car aucio, Navigation system, Car navigation system, Air-conditioner, Vibration insulation mount, Radiator							
TTS-series	6 Degrees of Freedom Systems P39	Ride quality, Construction equipment, Cutaway body					Battery		Cabin for construction equipment

Vibration Test Systems Lineup Chart

Vibration Test Systems Basic Syst

# Ecology

## Environmentally-friendly vibration systems



ECO-shaker is an electrodynamic vibration test system in which the output of the power amplifier, power input to the vibration

generator and cooling blower speed are automatically optimised, according to the payload and test requirements.

Complicated manual settings are no longer needed.

Changes in the operating environment or in test level are accommodated without operator intervention.

#### [Features]

- · Only vibration test pattern need to be set
- Automatic response to changes in sample under test or test level
- · Continuous monitoring of temperatures used to control blower speed

\*Operation condition selection system and method (JP Patent No. 4231095) \*Operation condition selection system and program (JP Patent No. 4263229



Vibration controller K24

#### Effect of energy saving

The lower the system output, the more energy saving can be achieved.

Calculation method

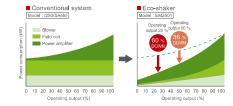
Calculation of CO2 reduction, referring to actual data of our i250/SA4M (Maximum force 32 kN)

Conditions

1) Random 2) Average operating output: 25 % 3) Average operating ratio per year: 70 %

Save up to 80 % on your running costs

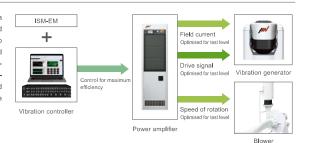
Reduce yout CO<sub>2</sub> emissions by up to 80 %



Comparison of power consumption with the conventional system

#### Operation of ISM-EM (Power consumption)

Minimising the energy consumption of a conventional vibration test system would require complex calculation and adjustments to suit the test requirements. The Integrated Shaker Manager (ISM-EM) technology incorporated within the ECO-shaker system automatically controls the power amplifier output, field level and blower speed to achieve the maximum efficiency under all test conditions.



#### Upgrading existing systems

ISM-EM technology can be added to existing IMV vibration test systems by installing the ISM-EM module and additional software. Contact IMV or your local distributor for further information and delivery.



Example design

Improvement of working conditions

### Contribution to the environment

Energy saving type vibration

Vibration test systems consume a lot of electricity. IMV

has developed environmentally friendly products which

minimise the required electric power and cut down

electric consumption and CO2 emissions. Due to the

great contribution to the promotion of efficient use of

energy, the technology of ECO-Shaker received the Chairman's award from The Machinery Federation in

Intelligent Shaker Manager

diagnosis technology

test system [ECO-Shaker]









[Basic systems] Vibration Test Systems [Basic systems] Vibration Test Systems

# K-series High Excitation Force Water Cooled Range



# High excitation force and silent water cooled system for improving test environment

K-series, high excitation force water cooled vibration simulating test systems fully developed by IMV. Advanced function of the K-series will significantly improve the test environment.

[Silent system design] The water cooling system produces neither the intake nor exhaust sounds that an air cooling system emils.

[Record of significant accomplishments] IMV has been developing the most advanced water cooled system.

#### ■ Table Insert Pattern (Unit: mm)



K030





K080



K125A / K125LS





25-p17 Depth 20 M16 Depth : RC-D-203-2, 406-4, 558 K200

3-p17 Depth 20 M16 Depth 30 .D. 203.2, 406.4, 558.8, 71 K350

#### ■ Specifications

		Model										
	Frequen	cy Range (Hz)	0-3000	0-2500	0-2500	0-2500	0-2500	0-2000	0-2000	0-2000	0-2000	0-2000
		Sine (kN)	30.8	61.7	80	100	125	100	125	160	200	350
	Rated Force	Random (kN rms)*1	21.5	61.7	80	100	125	100	125	160	200	315
	10,00	Shock (kN)	61.6	123.4	160	200	250	200	250	320	400	700
		Sine (m/s²)	1000	1000	1000	1000	1000	1000	1000	800	1000	1000
	Maximum Acc.	Random (m/s² rms)	557	700	700	700	700	700	700	560	700	700
System Specifications		Shock (m/s² peak)	2000	2000	2000	2000	2000	2000	2000	1600	2000	2000
Specifications	Maximum	Sine (m/s)*3	1.8	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	Vel.	Shock (m/s peak)	1.8	2.0	2.0	2.0	2.0	2.0	2.0	2.4	2.4	3.5
	Maximum Disp.	Sine (mmp-p)	51	51	51	51	51	100	100	76.2	76.2	76.2
	Maximu	m Travel (mmp-p)	58	60	59	62	62	116	116	86	86	94
	Maximu	m Load (kg)	500	1000	1000	2000	2000	2000	2000	2000	2000	3000
	Power R	equirements (kVA)*2	49	87	100	150	170	170	190	270	300	325
		Capacity (A)*4	175	350	350	600	600	600	700	-	-	-
	Armatur	e Mass (kg)	27	40	60	80	80	100	100	200	200	350
Vibration	Armatur	e Diameter (φmm)	320	400	446	560	560	560	560	650	650	760
Generator	Allowable	Eccentric Moment (N+m)	980	980	1550	2450	2450	2450	2450	4900	4900	4900
	Dimensi	ons (mm) W×H×D	1100×1090×824	1380×1085×1000	1595×1200×1050	1776×1373×1300	1776×1373×1300	1990×546×1370	1990×1546×1370	2465×1908×1740	2465×1908×1740	3020×2306×2080
	Shaker E	lody Diameter (φmm)	760	900	1000	1100	1100	1100	1100	1260	1260	1630
	Mass (k	g)	3000	3700	5000	7000	7000	8000	8000	19000	19000	40000
Power	Maximu	m Output (kVA)	33	60	100	98	124	124	155	256	320	400
Amplifier	Dimensi	ons (mm) W×H×D	580×1950×850	1160×1950×850	1160×1950×850	1740×1950×850	1740×1950×850	1740×1950×850	1740×1950×850	2320×1950×850	2900 × 1950 × 850	4060×1950×850
	Mass (k	g)	950	1350	1500	2500	2600	2600	3300	4850	5000	5450
Controller	ler Vibration Controller See Vibration Controller K2											
	Cooling		195			Shaker: W	ater cooling/F	ower Amplifie	r: Air Cooling			
Cooling	Primary C	Primary Cooling Water (\ell/min)		260	390	390	390	390	390	650*5	650* <sup>5</sup>	650*5
	Heat	Dimensions (mm) W×H×D		580×1700×850	580×1700×850	580×1700×850	580×1700×850	580×1700×850		1050×1900×800	1050×1900×800	1200×1950×1400
	Exchanger	Mass (kg)	400	400	400	400	400	400	400	600	600	950

#### ■ Eco Specifications

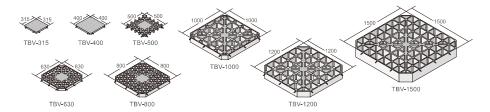
			K030/ EM4HAG			K100A/ EM14HAG*6		K100LS/ EM16HAG* <sup>6</sup>	K125LS/ EM20HAG*	K160/ EM20HAG*6		K350/ EM36HAG*6
	Frequen	cy Range (Hz)	0-3000	0-2500	0-2500	0-2500	0-2500	0-2000	0-2000	0-2000	0-2000	0-2000
		Sine (kN)	30.8	61.7	80	100	125	100	125	160	200	350
	Rated Force	Random (kN rms)*1	21.5	61.7	80	100	125	100	125	160	200	315
	10100	Shock (kN)	61.6	123.4	160	200	250	200	250	320	400	700
		Sine (m/s²)	1000	1000	1000	1000	1000	1000	1000	800	1000	1000
	Maximum Acc.	Random (m/s² rms)	557	700	700	700	700	700	700	560	700	700
System Specifications	7400.	Shock (m/s² peak)	2000	2000	2000	2000	2000	2000	2000	1600	2000	2000
ореспісацона	Maximum	Sine (m/s)*3	1.8	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	Vel.	Shock (m/s peak)	1.8	2.0	2.0	2.0	2.0	2.0	2.0	2.4	2.4	3.5
	Maximum Disp,	Sine (mmp-p)	51	51	51	51	51	100	100	76.2	76.2	76.2
	Maximu	n Travel (mmp-p)	58	60	59	62	62	116	116	86	86	94
	Maximu	m Load (kg)	500	1000	1000	2000	2000	2000	2000	2000	2000	3000
	Power Requirements (kVA		49	87	100	150	170	170	190	270	300	325
	Breaker	Capacity (A)*4	175	350	350	600	600	600	700	-	-	-
	Model											
	Armatur	e Mass (kg)	27	40	60	80	80	100	100	200	200	350
APRNon-	Armatur	e Diameter (φmm)	320	400	446	560	560	560	560	650	650	760
Vibration Generator	Allowable	Eccentric Moment (N·m)	980	980	1550	2450	2450	2450	2450	4900	4900	4900
donorator	Dimensi	ons (mm) W×H×D	1100×1090×824	1380×1085×1000	1595×1200×1050	1776×1373×1300	1776×1373×1300	1990×1546×1370	1990×1546×1370	2465×1908×1740	2465×1908×1740	3020×2306×2080
	Shaker B	ody Diameter (φmm)	760	900	1000	1100	1100	1100	1100	1260	1260	1630
	Mass (k	9)	3000	3700	5000	7000	7000	8000	8000	19000	19000	40000
												EM36HAG-K350
Power	Maximu	n Output (kVA)	33	60	100	98	124	124	155	256	320	400
Amplifier .	Dimensi	ons (mm) W×H×D	1160×1950×850	1160×1950×850	1160×1950×850	1740×1950×850	1740×1950×850	1740×1950×850	1740×1950×850	2320×1950×850	2900×1950×850	4060×1950×850
	Mass (k	3)	950	1350	1500	2500	2600	2650	3350	4850	5000	5450
Controller	Vibratio	Controller					See Vibration	Controller K2				
	Cooling	Method				Shaker: Wa	ter cooling/Po	wer Amplifier:	Air Cooling			
Cooling	Primary C	cooling Water (ℓ/min)	195	260	390	390*5	390*5	390*5	390*5	650*5	650*5	590*5
couling	Heat	Dimensions (mm) W×H×D	580×1700×850	580×1700×850	580×1700×850	580×1700×850	580×1700×850	580×1700×850	580×1700×850	1050×1900×800	1050×1900×800	1200×1950×1400
E	Exchanger	Mass (kg)	400	400	400	400	400	400	400	600	600	950

1 Random force ratings are specified in accordance with ISOS344 conditions. Respot voidings, 18 and 18 or 18 to 18 or 18

Head expanders and cubic fixtures

#### Head expanders

Where the size of the specimen exceeds the dimensions of the armature a head expander should be used. Generally, the maximum usable frequency is reduced as the size of specimen increases. The head expander should be selected based on specimen size and maximum test frequency required. Properties of the standard range of head expanders is shown in the table.

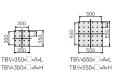


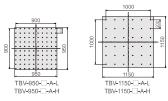
Model	Dimensions	Mass	Maximum		A-series									i-series		
		(kg)	Frequency (Hz)													
TBV-125-□-A	125×125	0.9	0000	-		-	_			-	-		-	0		_
TBV-125-□-M	t 20	0.6	2000	-		-	-			-	-		-	0		_
TBV-315-□-A	315×315	8.5	4000	0		0	0			-	_		-	0		0
TBV-315-□-M	t 30	5.8	1000	0		0	0			-	_		-	0		0
TBV-400-□-A	400×400	13	600	0		0	0			-	-		-	0		0
TBV-400-□-M	t 30	9	000	0		0	0			-	-		-	0		0
TBV-500-□-A	500×500	15	500	0		0	0			0	0		0	0		0
TBV-500-□-M	t 40	10.4	500	0		0	0			0	0		0	0		0
TBV-630-□-A	630×630	19	360	0		0	0			0	0		0	0		0
TBV-630-□-M	t 45	12.5	300	0		0	0			0	0		0	0		0
TBV-800-□-A	800×800	45	050	0		0	0			0	0		0	_		0
TBV-800-□-M	t 70	30	350	0		0	0			0	0		0	-		0
TBV-1000-□-A	1000×1000	110	350	0		0	0			0	0		0	-		_
TBV-1000-□-M	t 110	78	350	0		0	0			0	0		0	-		_
TBV-1200-□-A	1200×1200 t 125	180	200	-		0	0			0	0		0	_		_
TBV-1500-□-A	1500×1500 t 200	300	200	-		-	-				0			_		-
			Maximum Frequency													
	(mm)	(kg)	(Hz)			J250		C1		K030			K125	K125LS		K350
TBV-125-□-A	125×125	0.9	2000	-	_		_	-	-	_	-	_	_	-	_	_
TBV-125-□-M	t 20	0.6	2000	-	_	_	-	_	-	_	-	_	_	-	_	_
TBV-315-□-A	315×315	8.5	1000	0	0	_	-	С	)	-	-	_	_	-	_	-
TBV-315-□-M	t 30	5.8	1000	0	0	_	-	С	)	-	-	_	_	-	_	_
TBV-400-□-A	400×400	13	600	0	0	-	-	С	)	0	-	_	_	-	_	_
TBV-400-□-M	t 30	9	000	0	0		-	0	)	0	_	_	_	-	_	_
TBV-500-□-A	500×500	15	500	0	0	0	0	С	)	0	0	0	_	-	-	_
TBV-500-□-M	t 40	10.4	500	0	0	0	0	C		0	0	0	_	-	_	-
TBV-630-□-A	630×630	19	360	0	0	0	0	С	)	0	0	0	0	0	_	
TBV-630-□-M	t 45	12.5	300	0	0	0	0	C	)	0	0	0	0	0	_	
TBV-800-□-A	800×800	45	350	0	0	0	0	С	)	0	0	0	0	0	0	0
TBV-800-□-M	t 70	30	550	0	0	0	0	С	)	0	0	0	0	0	0	0
TBV-1000-□-A	1000×1000	110	350	0	0	0	0	С		0	0	0	0	0	0	0
TBV-1000-□-M	t 110	78	350	0	0	0	0	С		0	0	0	0	0	0	0
TBV-1200-□-A	1200×1200 t 125	180	200	-	0	0	0	С	)	0	0	0	0	0	0	0
TBV-1500-□-A	1500×1500 t 200	300	200	_	_	0	0	_	-	0	0	0	0	0	0	

Model names ending with "A" indicate aluminum body and "M" indicate magnesium alloy. Add the vibration generator type where "

"The data shows refers to the IMM standard rapes. Custom designs can also be supplied.

#### Head expander (flat surface type)







Model	Dimensions (mm)	Mass (kg)	Maximum Frequency (Hz)	Specimen Mounting Screw	
TBV-350- □-A-L	350×350×t33	6	750	M10 Depth 25	□100 mm Pitch
TBV-350-□-A-H	350×350×t 65	11	1500	M10 Depth 25	□100 mm Pitch
TBV-550- □ -A-L	550×550×t30	17	300	M10 Depth 25	□100 mm Pitch
TBV-550- □-A-H	550×550×160	30	600	M10 Depth 25	□100 mm Pitch
TBV-750- □-A-L	750×750×t38	30	200	M10 Depth 25	100 mm Pitch
TBV-750- □-A-H	750×750×175	55	400	M10 Depth 25	□100 mm Pitch
TBV-950- □-A-L	950×950×t 45	45	150	M10 Depth 25	□100 mm Pitch
TBV-950-□-A-H	950×950×t90	80	300	M10 Depth 25	□100 mm Pitch
TBV-1150A-L	1150 × 1150 × t 60	90	120	M10 Depth 25	200 mm Pitch
TBV-1150- □-A-H	1150×1150×t 120	160	240	M10 Depth 25	200 mm Pitch

Model names ending with "A" indicate aluminum body. Add the vibration generator type where "□" is shown. Please contact us for more information.

#### Options for use with vertical tables

#### Guide system, additional air spring

The following option increases the allowable overturning moment of the head expander.

Additional guide system
 Enabling larger or off-centre specimens to be tested.

Additional air spring

Providing additional load support to accommodate higher specimen & fixture mass.

\*Some models do not support the options above



TBV-750-□-A-H

Vibration generator

#### High-frequency model

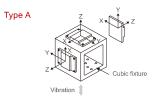
A head-expander having exceptionally low mass and special dual conical shape giving excellent damping.



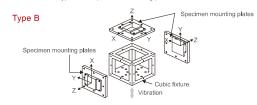
#### Cubic fixture

The specimen can be fastened to the top or the side face of the cubic fixture where testing in each axis is required.

Two types of cubic fixture are available. Type A has fixing holes on each face, Type B has specimen mounting plates which attach to the cubic frame.



Cubic Fixture (Type A)										
		Maximum Frequency (Hz)								
TCJ-A150- □-A	150×150×150	5.5	2000							
TCJ-A150- □-M	130 × 130 × 130	4	2000							
TCJ-A160- □-A	160×160×160	6.5	2000							
TCJ-A160-□-M	100 - 100 - 100	4.6	2000							
TCJ-A200- □-A	200×200×200	8	1000							
TCJ-A200- □-M	200 ~ 200 ~ 200	5.6	1000							
TCJ-A250- □-A	250×250×250	13.5	650							
TCJ-A250- □-M	250~250 ~250	9.5	030							
TCJ-A300- □-A	300×300×300	20	400							
TCJ-A300- □-M	300 ^ 300 × 300	14	400							



Model			Maximum Frequency (Hz)		
TCJ-B150-□-A	150×150×150	3.5	2000	TCJ-B150-P-A	1.5
TCJ-B150-□-M	150 ~ 150 ~ 150	2.5	2000	TCJ-B150-P-M	1,1
TCJ-B160-□-A	160×160×160	4	2000	TCJ-B160-P-A	1.7
TCJ-B160- □-M	160 ^ 160 ^ 160	2.8	2000	TCJ-B160-P-M	1.3
TCJ-B200-□-A	200×200×200	10	2000	TCJ-B200-P-A	3.5
TCJ-B200- □-M	200 ^ 200 ^ 200	7	2000	TCJ-B200-P-M	2.5
TCJ-B250- □-A	250×250×250	20	1000	TCJ-B250-P-A	4.5
TCJ-B250- □-M	250 ~ 250 ~ 250	14	1000	TCJ-B250-P-M	3.2
TCJ-B300- □-A	300×300×300	20	600	TCJ-B300-P-A	6.5
TCJ-B300-□-M	300 ~ 300 ~ 300	14	000	TCJ-B300-P-M	4.5

Model names ending with "A" indicate aluminum body and "M" indicate magnesium alloy. Add the vibration generator type where "

[Basic Systems] Vibration Test Systems

<sup>\*</sup>The data shown refers to the IMV standard range. Custom designs can also be supplied.

#### Slip table

A slip table is required for testing a specimen along its horizontal axis, or when a heavy specimen is to be tested. Slip tables are designed to achieve low friction in the driven axis, while supporting heavy loads and introducing minimal waveform distortion.







#### ■ Type and features of slip table

#### MS: Simultaneous use of Mechanical Bearing and Oil Film

Employs a combined structure of a high rigid linear bearing and an oil film method which purpose is to improve vibration dumping characteristic.

Model												
Table Size (mm)												
Moment (N·m)		1100			2200			2200			4600	
Maximum Load (kg)		700			1000			1500			2000	
Vibration Generator	Moving Mass*	Frequency	Table Thickness									
Vibration Generator	(kg)	(Hz)	(mm)									
A11	55	2000	40	93	2000	40	138	1250	40	-	-	-
A22	58	2000	40	95	2000	40	140	1250	40	198	800	40

	TBH-550-□-A-MS			TBH-750-□-A-MS					10	TBH-1150-□-A-MS			
Model	I B	H-55U-∐-A-I	иS	18	SH-750-∐-A-6	иS	16	H-950-□-A-I	vis .	IB		MS	
Table Size (mm)													
Moment (N·m)		1100			2200			2200			4600		
Maximum Load (kg)		700			1000			1500			2000		
Vibration Generator	Moving Mass* (kg)	Frequency (Hz)	Table Thickness (mm)										
A30	60			100			145			203			
A45 A65	68	2000	40	108	2000	40	153	1250	40	210	800	40	

#### MB: Mechanical Bearing

Mechanical bearing employs the linear motion guide which incorporates a component with a linear rolling motion into practical use. It significantly contributes to high performance of table which are high-rigidity, high load and long stroke motion. Another strong feature of the mechanical bearing is easy to operate. Since it is light weighted and no need for a hydraulic unit.

Moment (N·m)		9300	
Maximum Load (kg)		1000	
Vibration Generator	Moving Mass* (kg)	Frequency (Hz)	Table Thickness (mm)
A11	46	2000	20
Δ22	47	2000	30

Model										TBH-1150-□-A-MB			
Table Size (mm)													
Moment (N·m)		9300			12700			19700			51500		
Maximum Load (kg)		1000			2000			2000			2000		
Vibration Generator	Moving Mass* (kg)	Frequency (Hz)	Table Thickness (mm)										
A30	47	2000		75	2000		106			151			
A45	54	2000	30	87	2000	30	114	2000	30	160	2000	40	
A65	34	2000*1		01	2000*1		114	2000*1		160	2000*1		

<sup>\*1</sup> Above 1600 Hz, the force rolls-off at a rate of -6db/oct.

#### ST: Oil Film Type

It is supported on oil film. Constantly create oil film at reverse side of the table letting the table slide with low friction. Pump oil unit is located in the slip table base. Since moving mass is small, it becomes one of the most standard slip table with substantial sales record.

										TB			
Pitch Moment (N·m)		200			400	400 800		1300					
Maximum Load (kg)		200			300			400			500		
Vibration Generator	Moving Mass* (kg)	Frequency (Hz)	Thickness (mm)										
i210		2500					-	-	-	-	-	-	
i220	33	2500	30	45		30	65		30	100		30	
K030		2000			2000			2000			1250		
K060	60	2000	50	80		50	115	2000	50	170	1200	50	
K080	-	-		00		50	115		30	170		50	

<sup>\*</sup>The material of slip plate is aluminum alloy. It is possible to change to magnesium. Please contact us for more information.
\*

is the model number of the vibration generator.

#### TT-L: Hydrostatic Bearing (Low Pressure)/TT-H: Hydrostatic Bearing (High Pressure)

Locating multiple hydrostatic bearing on high rigid base to support slip table. Special purpose designed hydrostatic bearing realizes high load and allowable eccentric moment.

#### TT-L: Hydrostatic Bearing (Low Pressure)

Model																								
Table Size (rrm)																								
Pitch Moment (N+n)		1100			1100			2200			2200			4600			6500			10000			10000	
Maximum Load (kg)		700			1000			1000			1500			2000			2000			2500			2500	
Vibration Generator	Violing Mass* (Kgr)	Frequency (Hz)	Thickness (mm)	Noving Nass* (kg)	Frequency (Hz)	Thickness (mm)	Maving Mass* (kg)	Frequency (Hz)	Thickness (mm)	Noving Nass* (kg)	Frequency (Hz)	Thickness (mm)	Moring Mass* (kg)	Frequency (Hz)	Thickness (mm)	Violing Mass* (kg)	Frequency (Hz)	Thickness (mm)	Noving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Noing Vass' (kg)	Frequency (Hz)	Thicknes (mm)
i210	40	2000		53	2000		75	1600		105														
i220	43	2000	30	55	2000	30	78	1000	30	108		30												
J230	50		30	63		30	85		"	118		00	280	900	50	450	800	50	650	600	50	800	500	50
J240	30	1600		63	1600		00	1250		110	1000		200	900	50	450	800	50	650	600	50	000	500	50
J250	70	1000	40	85	1000	40	115	1200	40	155		40												
J260	70		40	65		40	113		40	155		40												

<sup>\*</sup>The material of slip plate is aluminum alloy. It is possible to change to magnesium. Please contact us for more information. \* 🗆 is the model number of the vibration generator.

Model									
Table Size (mm)									
Pitch Moment (N+n)		1100			2200			2200	
Maximum Load (kg)		1000			1500			1500	
Vibration Generator	Violing Mass* (kg)	Frequency (Hz)	Thickness (mm)	Noving Ness' (kg)	Frequency (Hz)	Thickness (mm)	Moving Mass" (kg)	Frequency (Hz)	Thickness (mm)
A11	52								
A22	53			-	-		-	-	-
A30	33	2000	30	78			105		
A45				89	1600	30	115	1000	30
A65	64 2000	2000*		89			115		

<sup>\*</sup>Above 1600 Hz, the force rolls-off at a rate of -6db/oct.
\*
is the model number of the vibration generator.

#### TT-H: Hydrostatic Bearing (High Pressure)

Model						4-TTH	TBH-8	800-□-			000-□-	A-TTH	TBH-1	200-□-	A-TTH	TBH-1	500-□-							
Table Size (mm)																								
Pitch Moment (V - m)		4000			4000			7700			7700			16000			22000			48000			48000	
Maximum Load (kg)		800			1200			1600			2000			2000			2000			3000			3000	
Vibration Generator	Voving Nass* (kg)	Frequency (Hz)	Thickness (mm)	Moving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Moving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Noving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Moving Mass* (kg)	Frequency (Hz)	Thickness (mm)	Violing Mass* (kg)	Frequency (Hz)	Thickness (mm)	Naving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Moving Vass' (kg)	Frequency (Hz)	Thickness (mm)
i210	60	2000		70	2000		115	2000		165	1250													
i220	63	2000		83	2000		118	2000		168	1250													
J230	68			88			125			175														
J240	70	1600		90	1600		130	1250		178	1000													
J250	83			100			143	1230		188	1000													
J260	00		50	100		50	143		50	100		50	280	900	50	450	800	50	650	600	50	800	500	50
K030	68		30	88		30	123		30	173														
K060	93	2000		108	2000		145	2000		193	1250													
K080	78	2000		95	2000		133	2000		180	1250													
K125	103			118			155			205														
K125LS	113	1600		128	1600		170	1250		220	1000													

<sup>\*</sup>The material of slip plate is aluminum alloy. It is possible to change to magnesium. Please contact us for more information. \* is the model number of the vibration generator.

Model									
Table Size (mm)									
Pitch Moment (N · n)		4000			7700			7700	
Maximum Load (kg)		1200			2000			2000	
Vibration Generator	Violing Mass* (lkgr)	Frequency (Hz)	Thickness (mm)	Noving Mass' (kg)	Frequency (Hz)	Thickness (mm)	Maving Mass* (kg)	Frequency (Hz)	Thickness (mm)
A11	52								
A22	53			-	-		-	-	-
A30	33	2000	30	78			105		
A45				89	1600	30	115	1000	30
A65	66	2000*		05			110		

<sup>\*</sup>Above 1600 Hz, the force rolls-off at a rate of -6db/oct.

<sup>\*</sup>The weight is referring the plate made of aluminum.
\*
is the model number of the vibration generator.

<sup>\*</sup>The weight is referring the plate made of aluminum.

\* is the model number of the vibration generator.

\*Please contact us about the table size over 1150 × 1300.

<sup>\*</sup> is the model number of the vibration generator.

Watch the YouTube video

Slip tab

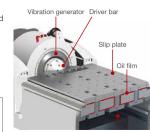
#### (5) TH: Hydrostatic Bearing & Oil Film

(A-series Only)

Slip table for A-series provides the following features with a newly developed hydrostatic and hydraulic bearing and new structure.

#### [Features]

- High moment resistance
- Low cross-axis acceleration
- Low distortion
- No requirement for a separate hydraulic unit
- Good work efficacy
- Smaller system installation space



## Allowable eccentric moment verification test



Table

Model	TBH-6	550TH	твн-	750TH	TBH-	950TH	TBH-1	150TH	TBH-1450TH		
Table Size (mm)											
Thickness (mm)	5	0	5	0	5	0	5	0	5	)	
Pitch Moment (N+m)	60	00	660	000	851	000	850	000	198	000	
Maximum Load (kg)	15	00	90	00	90	00	90	00	90	00	
Vibration Generator	Moving Mass* (kg)	Frequency (Hz)									
A11											
A22	85	2000	159		215		298		452		
A30				2000		1250		800		500	
A45				2000		1250		800		500	
A65		-	180		236		318		473		
A74											

Oil tank

\*The weight is referring the plate made of aluminum.

#### (6) T-Film bearing range

The T-Film bearing from Team Corporation is probably the most advanced design of linear bearing available to the vibration-test industry.

The slip table employs a number of bearings, each consisting of a U.S. patented bearing element and hydro-static oil film.

T-Film bearings provide excellent vibration waveform linearity and are considered to be the best solution for the aerospace industry and research establishments.





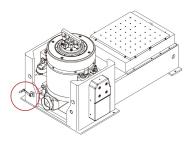


#### Option for slip table

#### 1. Rotation reduction gearing

A reduction gearing unit enabling easier reconfiguration of the vibration generator.

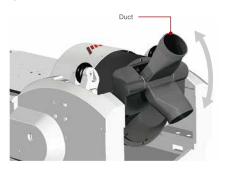
\*i210 doesn't have this option.



#### 3. Duct

A newly developed duct is provided as standard.

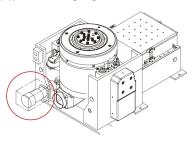
No operation needed for direction change between vertical and horizontal. Space behind the shaker is minimised.



#### 2. Motor drive rotation

Powered rotation of the vibration generator.

The motor-driven rotation can be optionally installed on systems equipped with reduction gearing.



#### 4. Drive bar adapter with diagonal bolt access

Method of fastening drive bar to a slip table was simplified by reflecting customers feedback.

Usability is improved and easier torque management of bolts is realized. 
\* Standard for MB/MS



Fixture, Vibration Isolation, Reinforcement

#### **Fixture**

IMV has a range of fixtures, such as cube and 'L'-shaped types, to suit most applications.

Customised fixtures are supplied, designed and analysed using finite-element modeling to ensure best performance.

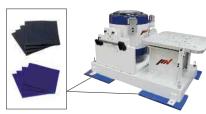


#### Vibration Isolation

Additional isolation mounts are available to reduce the effects of vibration on the floor and adjacent equipment.

#### ■ Insulation pad

These are simple to install by placing under the vibration generator.



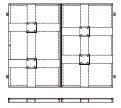
#### Air spring

Air springs placed under each corner of the frame support the vibration generator and are an excellent way to isolate vibration above about 5 Hz.

#### Reinforcement

#### Load spreader base

The weight of the vibration generator can be distributed over a larger area where such load is acceptable.





## **Optional Units**

Sound-proof enclosure, Cooling ducting, Launcher, System monitor

#### Sound-proof enclosure

A sound-proof enclosure for the cooling blower reduces noise in installations where the blower cannot be located outside the work area.



inside

#### Launcher

Test file will be automatically generated just on selection of the test condition defined by the test standard. Then, the test can be carried out just by pressing the start button.





In-built "Quick Help" provides guidance on each operation.

#### **Cooling ducting**

The standard arrangement for air-cooled systems is to install the blower inside the work area. Ducting the input air from outside eliminates the changes in ambient pressure and temperature caused by the cooling air flow.



#### System monitor

Condition of "vibration generator, amplifier test proceeding, specimen status" can be observed on the PC or tablet by either wired or wireless LAN. Solution will be seen on the Web browser on occurrence of any error. Installation of additional software is not necessary to the PC nor tablet.



Home screen

Home screen (error)



Eco screen

Camera screen

[Basic Systems] Vibration Test Systems [Basic Systems] Vibration Test Systems] Vibration Test Systems